



Dart Aerospace Ltd.
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646.3301

Job Sheet 188413



Part No: 646.3301

Job Qty: 4 ea

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 1/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 646.3300 REV NC3 IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.07 AS PER
DWG NC3 DD VERF:JLM

Ship Via:

7406

Bill of Materials

Job Routing

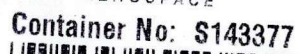
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/11/19	0.00	0.00	Start Up Stores/Pkg-2		JAN 09 2019
110	Packaging	4 pcs		1/11/19	0.00	0.00	Packaging1-1		JAN 09 2019
120	Small Fab	4 pcs		1/11/19	0.00	5.56	Small Fab-1		36 DAS
130	QC	4 pcs		1/11/19	0.00	0.00	QC5		JAN 15 2019 68
140	Packaging	4 pcs		1/11/19	0.00	0.00	Packaging3-1		JAN 15 2019 9-89
150	QC21-SA	4 Ea		1/11/19	0.00	0.00	QC21		JAN 15 2019

Part Op 120 - TWO fastener must be install finger-tight (see note 9) Assemble as per dwg and apply locite 598 on all faying
Descriptions: surfaces shown on dwg per note 7. exp. date:

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3310	LH Half - Upper Cutter Assembly	4 pcs (1 ea)	90-Start up Operation	5108199
646.3311	RH Half - Upper Cutter Assembly	4 Ea (1 ea)	90-Start up Operation	5108605
646.3312	Center Plate	4 Ea (1 ea)	90-Start up Operation	5043341
646.3313	Upper Guide	4 pcs (1 ea)	90-Start up Operation	5129831
646.3314	Blade	4 pcs (1 ea)	90-Start up Operation	5052415x2 5130637x4
646.3315	Blade	4 pcs (1 ea)	90-Start up Operation	5051528x2 5130588x4
646.3316	Blade	4 Ea (1 ea)	90-Start up Operation	5042403x1 5053063x2
AN3-12A	Bolt	8 Ea (2 ea)	90-Start up Operation	5095479
AN3-14A	Bolt	4 Ea (1 ea)	90-Start up Operation	5118198
MS21042L08	Nut	72 Ea (18 ea)	90-Start up Operation	5130140
MS21042L3	Nut	12 Ea (3 ea)	90-Start up Operation	5132364
MS27039-08-19	Screw	72 Ea (18 ea)	90-Start up Operation	5104359
NAS1149F0332P	Washer	24 Ea (6 ea)	90-Start up Operation	5133206
NAS1149FN832P	Washer	144 Ea (36 ea)	90-Start up Operation	5136368



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Part: 646.3301

Job No: 188413

Serial No/Batch: S143377

Revision:

Inspector:

Exp Date:

Instructions:

Date: 01/09/19

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3310	4	21	0
	646.3311	4	21	0
	646.3312	4	7	0
	646.3313	4	24	0
	646.3314	4	32	0
	646.3315	4	32	0
	646.3316	4	33	0
	AN3-12A	8	158	0
	AN3-14A	4	286	0
	MS21042L08	72	1,500	0
	MS21042L3	12	2,479	0
	MS27039-08-19	72	992	0
	NAS1149F0332P	24	2,534	0
	NAS1149FN832P	144	2,014	0
Part Specifications				
Specifications could not be found.				

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